## UNIT I

### Chapter 1: Introduction to Concrete & Ingredients of Concrete 1-1 to 1-44

- a) Cement and Aggregate: Manufacture, chemical composition, hydration, physical and mechanical properties, classification, types and application of cement, tests on cement, Classification of aggregate, physical and mechanical properties of aggregate, deleterious materials in aggregate, alkali-aggregate reaction, Fineness and gradation of aggregates using sieve analysis, tests on aggregates.
- b) Water and Admixtures: Quality of water for use in concrete, role of admixture, classification and types of admixtures like accelerators, retarders, plasticizers, super plasticizers, mineral admixtures-fly ash, silica fume, ground granulated blast furnace slag.

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# UNIT II

#### Chapter 2: Production, Properties & Testing of **Fresh Concrete** 2-1 to 2-18

- a) Production and Properties of Fresh Concrete: Nominal mixes, Water-cement ratio, Process of manufacturing fresh concrete-batching, mixing, transportation, compaction, curing of concrete, curing methods, influence of temperature, maturity rule, workability and factors affecting workability, cohesion and segregation.
- b) Tests on Fresh Concrete: Workability by slump cone, compaction factor, Vee-Bee consistometer and flow table apparatus, Effect of admixture on workability of concrete and optimum dosage of admixture by Marsh cone test.

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# UNIT III

### Chapter 3: Properties and Testing of Hardened Concrete 3-1 to 3-28

- a) Hardened concrete: Strength of concrete, factors affecting strength, micro-cracking and stress-strain relationship, relation between tensile compression strength, impact strength, abrasion resistance, creep and shrinkage.
- b) Testing of hardened concrete: Destructive tests compression strength, flexural strength, indirect tensile strength, core test. Nondestructive tests: rebound hammer, ultrasonic pulse velocity, pullout test and impact echo test

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# UNIT IV

### Chapter 4: Concrete Mix Design & Methods of Mix Design 4-1 to 4-31

- (a) Concrete Mix Design: Concept and objectives of concrete mix design, factors affecting the mix design, quality control, variability of laboratory test result, acceptance criteria, Grade designation and IS requirements as per IS 456 (Exposure conditions, minimum & maximum cement content and maximum W/C ratio
- (b) Methods of Mix Design: IS code method and DOE method (with and without mineral admixture), Use of spreadsheet t/programming/ software for concrete mix design.

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## UNIT V

#### Chapter 5: Concreting Equipments, Techniques & **Special Concrete** 5-1 to 5-34

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- (b) Special concretes: Lightweight concrete and its types, foam concrete, no fines concrete, selfcompacting concrete, high density concrete, fiber reinforced concrete, geo-polymer concrete and Ferrocement technique.

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